THERMAL PROCESSING



- Application:
 - Glass Industry
 - Thermal Processing

MDE-MFC

Made in Germany Product of



For the supply of a burner or other processes with gas mixtures of 2 or more gases. For the glass industry, thermal and other applications where gas mixing is required.

Benefits

- very fast setting time to compensate variations or changing of setpoint
- measurement directly in the gas flow
- using new CMOS sensor-technology
- reliable repeatability of process parameters to reduce rejects during start-up
- long-term stability due to compensation of external factors, like pressure, temperature and burner changes etc.
- integrated WITT gas safety equipment prevents dangerous flashbacks
- remote control by PLC, PC or WITT control units AWS or GC50
- min. start-up times when changing product by using specific flow parameters stored for each product
- adjustable flame parameters without stopping of production
- quality and cost control by recording of single gas flows
- easy integration into modern control systems via optional profibus interface
- auto-calibration for quicker and more accurate flow control
- simple assembly of MFCs with all necessary components to form ready to use gas mixing systems resulting in substantially reduced construction expenses and smaller space requirements

Туре	MDE-MFC gas mixer with analogue and RS232- Interfaces
Gases	neutral, non-toxic gases, others on request
Gas inlet pressures	max. 3 barg
Gas outlet pressures Temperatures	min. 0.5 bar less than the inlet pressure
(gas/environment)	-10 °C to +50 °C (14 °F to 122 °F)



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Control and Safety Solution - Engineering- Equipment

Flow capacity

Setting time (t 95%)

Measuring range

Accuracy

Linearity

Repeatability

Material

Dimensions (HxWxD)

Voltage

Power consumption

Actual value / Set point

Interfaces

Installation

Approvals

according to gas type e.g. max. 100 NI/min H₂, max. 80 NI/min O₂, N₂, Air or Methane

<300 ms

1:50

± 1% of current value plus ± 0.5% of full scale

± 1% of full scale

± 0.5% of full scale

aluminium

approx. 210 x 350 x 250 mm (8.27 x 13.78 x 9.84 inch) for a 2 gas mixer

+24 V DC ±10%, ripple < 5%

max. 400 mA

0-10 V, 0-5 V RS 232

potential free contact 60 V 1A, Sub-D-female 15 pins

any position

Company certified according to ISO 9001 CE-marked according to: - EMC 2004/108/EC - Low Voltage Directive 2006/95/EC



Gas control equipment

- Gas mixing systems
- Gas metering systems
- Gas analysers
- Leak detection systems
- Gas pressure vessels
- Engineering of customised systems

Gas safety equipment

- Flashback arrestors
- Non-return valves
- Quick COUPLINGS
- Safety valves
- Stainless steel devices
- Gas filters
- Pressure regulators
- Lance holders
- Ball valves
- Automatic hose reels
- Test equipment
- Accessories
- Customised safety devices

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