# **CHANGE OVER STATION**

# **Control unit for Gas mixers**





Switch and control Unit for automatic change over of gas mixers. Provides a smooth process flow and optimal results with a continuous gas flow.

### Benefits

- intelligent control, the last selected gas supply will be activated after an emergency stop
- compatible with WITT-gas mixers
- · quick and easy wall mounting
- visual alarm
- status indication by illuminated push-button and display
- · integrated emergency cut-out
- Ex-version available

## Operation / Usage

- for automatic change over of gas mixers for continuous gas withdrawal
- applicable for switching an emergency supply

#### **Function**

- the change over station is working superior
  3 conditions are possible:
  active no fault ⇒ mixer active
  standby no fault ⇒ mixer not active
  fault fault is available ⇒ fault remedy / acknowledge
- scope of operation:
  - change over to standby mixer at fault
  - change over to emergency supply (bundle)
  - weekly change of gas mixers (constant efficiency)
  - at high production (high gas consumption) both mixers will be activated

(pressure transmitters additional required)

- change over in case of mixer calibration (full automatic calibration is required)

#### Ontions

- applicable solenoid valves for automatic change over an emergency supply
- potential free contacts
- audible alarm device
- flashing beacon

### **Approvals**

Company certified according to ISO 9001 CE-marked according to:

- EMC 2014/30/EU
- Low Voltage Directive 2014/35/EU
- ATEX 114 Directive 2014/34/EU

The two mixers will be activated at high production (high gas consumption) -option upon consultation.

## Retrofit on request.

Technical Data	
Voltage	230 V AC, 110 V AC
Power output	max. approx. 400 VA
Housing	steel, powder coated
Enclosure rating	IP 54
Dimensions	
Height	approx. 600 / 760 mm (23.62 / 29.92 inches)
Width	approx. 600 mm (23.62 inches)
Depth	approx. 210 mm (8.27 inches)
Weight	approx. 31 kg